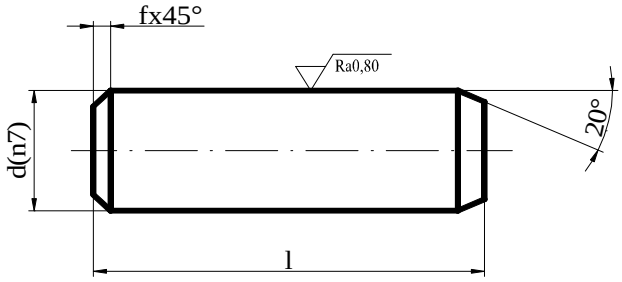
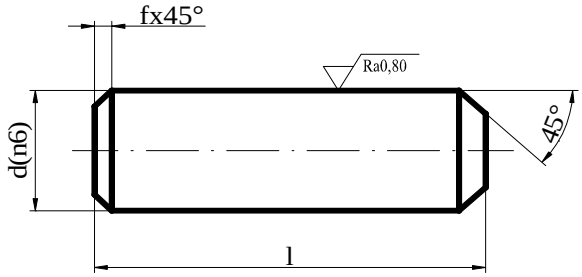
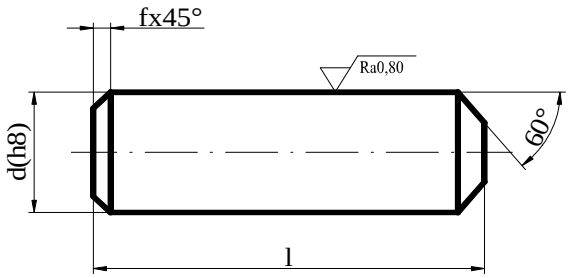
Kołki wg PN-M-85021(wyciąg)







d	3	4	5	6	8	10	12
f	0.6	0,7	0,8	1	1,2	1,5	1,8
l	10-60	10-80	10-100	12-120	16-160	20-160	25-160

Uwagi:

1. Ciąg długości l = 10, 12, 14, 16, 20, 25, 30, 36, 40 - 70 (skok co 5 mm), 80 - 120 (skok co 10 mm), 140, 160.

dł./śr.	1,5	2	2,5	3	4	5	6	8	10
4	x	x	x	x	x	x			
5	x	x	x	x	x	x			
6	x	x	x	x	x	x			
8	x	x	x	x	x	x			
10	x	x	x	x	x	x	x	x	x
12	x	x	x	x	x	x	x	x	x
14	x	x	x	x	x	x	x	x	x
16	x	x	x	x	x	x	x	x	x
18	x	x	x	x	x	x	x	x	x
20	x	x	x	x	x	x	x	x	x
22	x	x	x	x	x	x	x	x	x
24	x	x	x	x	x	x	x	x	x
25						x	x		
26	x	x	x	x	x	x	x	x	x
28	x	x	x	x	x	x	x	x	x
30	x	x	x	x	x	x	x	x	x
32				x	x	x	x	x	x
33									x

34					x	x	x	x	x
35				x	x	x	x	x	x
36					x	x	x	x	x
38						x			x
40				x	x	x	x	x	x
45					x	x	x	x	x
46						x	x	x	x
50					x	x	x	x	x
55						x	x	x	x
60						x	x	x	x
65						x	x	x	x
70						x	x	x	x
75						x	x	x	x
80						x	x	x	x
85							x	x	x
90							x	x	x
95							x	x	x
100							x	x	x